



## Identyfikacja gwintów

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Pomiar suwmiarką		Pomiar sprawdzianem		Typ gwintu			
Średnica zewn. [mm]	Średnica wewn. [mm]	Ilość zwojów na cal	Skok gwintu [mm]	BSP BSPT	Metryczny	UNF (JIC)	NPTF NPSM
9.3 - 9.7	8.5 - 8.9	28		1/8"			
9.3 - 9.7	8.5 - 8.9	27					1/8"
9.7 - 9.9	8.2 - 8.6		1.5		M10 x 1.5		
10.9 - 11.1	9.7 - 10.0	20				7/16" - 20	
11.6 - 11.9	10.2 - 10.6		1.5		M12 x 1.5		
12.4 - 12.7	11.3 - 11.6					1/2" - 20	
12.9 - 13.1	11.4 - 11.9	19		1/4"			
12.9 - 13.1	11.4 - 11.9	18					1/4"
13.6 - 13.9	12.2 - 12.6		1.5		M14 x 1.5		
14.0 - 14.3	12.7 - 13.0	18				9/16" - 18	
15.6 - 15.9	14.2 - 14.6		1.5		M16 x 1.5		
16.3 - 16.6	14.9 - 15.4	19		3/8"			
16.3 - 16.6	14.9 - 15.4	18					3/8"
17.6 - 17.9	16.2 - 16.6		1.5		M18 x 1.5		
18.7 - 19.0	17.3 - 17.6	16				3/4" - 16	
19.6 - 19.9	18.2 - 18.6		1.5		M20 x 1.5		
20.5 - 20.9	18.6 - 19.0	14		1/2"			
20.7 - 21.1	18.3 - 18.7	14					1/2"
21.6 - 21.9	20.2 - 20.6		1.5		M22 x 1.5		
22.0 - 22.2	20.2 - 20.5	14				7/8" - 14	
22.6 - 22.9	20.6 - 21.0	14		5/8"			
23.6 - 23.9	22.2 - 22.6		1.5		M24 x 1.5		
25.6 - 25.9	24.2 - 24.6		1.5		M26 x 1.5		
26.1 - 26.4	24.1 - 24.5	14		3/4"			
26.3 - 26.7	23.7 - 24.1	14					3/4"
26.6 - 26.9	24.3 - 24.7	12				1.1/16" - 12	
29.6 - 29.9	27.4 - 27.8		2		M30 x 2		
29.8 - 30.1	27.6 - 27.9	12				1.3/16" - 12	
29.6 - 29.9	28.2 - 28.6		1.5		M30 x 1.5		
32.6 - 32.9	30.5 - 30.9		2		M33 x 2		
33.0 - 33.2	30.3 - 30.8	11		1"			
33.0 - 33.3	30.8 - 31.2	12				1.5/16" - 12	
32.9 - 33.4	30.3 - 30.8	11.5					1"
35.6 - 35.9	33.4 - 33.8		2		M36 x 2		
37.6 - 37.9	36.2 - 36.6		1.5		M38 x 1.5		
40.9 - 41.2	38.7 - 39.1	12				1.5/8" - 12	
41.6 - 41.9	39.4 - 39.8		2		M42 x 2		
41.5 - 41.9	39.0 - 39.5	11		1.1/4"			
41.4 - 42.0	39.2 - 39.6	11.5					1.1/4"
44.6 - 44.9	42.4 - 42.8		2		M45 x 2		
44.6 - 44.9	43.2 - 43.6		1.5		M45 x 1.5		
47.3 - 47.6	45.1 - 45.5	12				1.7/8" - 12	
47.4 - 47.8	44.8 - 45.3	11		1.1/2"			
47.3 - 47.9	45.1 - 45.5	11.5					1.1/2"
51.6 - 51.9	49.4 - 49.6		2		M52 x 2		
51.6 - 51.9	50.2 - 50.6		1.5		M52 x 1.5		
59.4 - 59.8	56.5 - 56.8	11		2"			
59.9 - 60.2	56.4 - 56.7	11.5					2"
63.3 - 63.6	61.3 - 61.8	12				2.1/2" - 12	

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